

## ABSTRACT OF THE DISCLOSURE

A parts retaining panel, especially useful in assembling the timing drive of an internal combustion engine, retains the timing components in the same arrangement that they are in when mounted on the engine. The parts can be stored and transported on stacked retaining panels, and, after the parts are mounted on the engine, the panel 32 is removed and reused. The parts retaining panel reduces assembly time, and prevents mounting of improper parts and inadvertent omission of parts.